

Parallel Conferences free of charge

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# 4th International Conference on High Performance Plastic Gears 2022

## **Key topics discussed:**

- Latest developments for the enhanced performance of plastic gears
- Status and future of standardized plastic gear strength calculation
- High performance plastic gear applications
- Potential of composite gears with fiber reinforcement
- Lubrication and tribology of plastic gears

### **Presidency:**



**Prof. Dr.-Ing. Karsten Stahl,** Full Professor, Institute of Machine Elements, Director, Gear Research Center (FZG), Technical University of Munich (TUM), Garching, Germany

## + Parallel events

International Conference on Gears 2022

International Conference on Gear Production 2022

+ Exhibition

### With experts from:



Event organized by VDI Wissensforum GmbH www.vdiconference.com/02TA409022 Phone +49 211 6214-201 • Fax +49 211 6214-154 #vdi\_gears

September 12 - 14, 2022, Garching/Munich, Germany



excellence, Gear Research Center (FZG), Technical University of Munich (TUM), Garching, Germany



### **Opening of**

4th International Conference on High Performance Plastic Gears 2022

### Applications

Moderation: Dr.-Ing. Andreas Langheinrich, Horst Scholz GmbH & Co. KG, Kronach, Germany

13:30 Weight and cost reduction potentials with high performance polymers for gears

- Use in drive elements of air-conditioning systems enables a 40 % weight reduction compared to conventional materials
- The dimensional stability of PA9T over a wide temperature range enables substitution for underperforming materials
- New material developments and further investment in adequate test equipment will support future application developments

Kazuma Yanagisawa, B. Sc., R&D Engineer, Research and Development Department, KURARAY CO., LTD., Tsukuba, Ibaraki, Japan, Dipl.-Ing. (FH) Andreas Weinmann, Business Development Manager, Marketing and Sales Department, KURARAY Europe GmbH, Hattersheim, Nils Gerlach, Senior Technical Sales & Product Manager, Nordmann Rassmann GmbH, Hamburg, Germany

### 14:00 High performance plastic gear solution in the engine environment

- Balancer gears in a combustion engine
- · Challenges in tooth and gear body design
- Benefits when using plastics

**Dipl.-Ing. Stephan Oberle,** Director R&D, Veronica Labriola, B. Eng. Project Engineer, R&D, Egor Melnikov, B. Eng., Project Engineer, R&D, IMS Gear SE & Co. KGaA, Donaueschingen, Germany

### 14:30 Potential and performance analysis of polymer gears in automotive high speed gearboxes

- · Working surface pair analysis of polymer contacts
- Influence of the lubricant on wear and performance in high speed contact
- Design of a high speed test bench

**Friedrich Lagier, M. Sc.,** Research Assistant, Research Group Clutch and Tribology Systems, Dipl.-Ing. Katharina Bause, Head of Research, Drive Systems, Clutch and Tribology Systems, Dipl.-Ing. Sascha Ott, Managing Director, IPEK – Institute of Product Engineering, Karlsruhe Institute of Technology (KIT), Karlsruhe, Germany

**15:00** Coffee break – meet & greet in the exhibition area, poster presentation area and GearArena

### Material properties

Moderation: Dr.-Ing. Ulrich Kissling, KISSsoft AG, Bubikon, Switzerland

### 16:00 Dimensional stability of moulded polymer gears in various environmental conditions

- Study of swelling effect on several different polymer materials
- Investigation into the influence of humidity and temperature on dimensional stability

 Prediction of gear swelling for more accuracy in gear design
 Prof. Dr. Mitjan Kalin, Professor, Head of the Lab, Sebastjan Matkovič,
 M. Sc., Researcher, Laboratory for Tribology and Interface Nanotechnology – TINT, Faculty of Mechanical Engineering, University of Ljubljana;
 Dr.-Ing, Aljaž Pogačnik, Plastic Gear Consultant, Bauhar s.p., Bled, Slovenia



# 16:30 Potential of woven carbon fiber reinforced polymer (CFRP) composite gears

- Long fiber CFRP composite gears were studied
- Increased performance was found compared to polymer gears
- Failure modes were studied under the scanning electron microscope (SEM) and optical microscope

**Damijan Zorko, Ph. D.,** Researcher, Laboratory for Engineering Design LECAD, Borut Černe, Ph. D., Researcher, Laboratory for Engineering Design LECAD, Assist. Prof. Zoran Bergant, Ph. D., Researcher, Laboratory for heat treatment and materials testing, Faculty of Mechanical Engineering, University of Ljubljana, Slovenia

### 17:00 Predicting static and fatigue performance for fiber reinforced plastic gears

- Static and fatigue measurements on dedicated gear test set-ups
- Predicting strength (short- and long-term) by combining numerical and analytical tools
- Coupled analysis between fiber orientation and anisotropic material model

**Benjamin van Wissen, M. Sc.,** CAE Engineer/Associate scientist, Research and technology: CAE, DSM Engineering Materials, Dr. ir. Marc Kanters, Scientist, Polymer mechanics, fatigue, failure, strength, DSM ASC, Adnan Hasanovic, M. Sc., System Expert Gears and actuators, DSM Engineering Materials, Geleen, The Netherlands

### 17:30 End of the first conference day

### 18:00 Organized bus transfer to the evening reception



**V**ou are invited!

At the end of the first conference day we cordially invite you to our evening reception.

### 19:00 Evening reception at the Hofbräuhaus in Munich

You can look forward to a special evening event. We cordially invite you to our evening reception at the Hofbräuhaus and to enjoy tradition. The Hofbräuhaus is the cradle of Bavarian tavern culture – the origin of tradition, "Gemütlichkeit" and hospitality. Enhance your personal network and use the informal atmosphere for deeper-going discussions.



Source: @ Hofbräuhaus München

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### **Dinner speech**



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"Mobility is not only an essential feature of freedom - without it, living nature is unimaginable. The key to mobility of humankind and its communities has always been innovation, shaped by our engineers, coming full circle back to living freedom."

**Prof. Dr. Dr. h. c. mult. Wolfgang A. Herrmann,** President Emeritus, Technical University of Munich (TUM), Garching & Chairman of the Founding Board, Deutsches Zentrum Mobilität der Zukunft (DZM), Munich, Germany

## 2nd Conference day

Tuesday, September 13th, 2022

### Gear strength testing

Moderation: Dr.-Ing. Ulrich Kissling, KISSsoft AG, Bubikon, Switzerland

### 08:30 In situ measurement of the influences of varying load conditions on the operating properties of polymer gears

- Basics on in situ gear testing and the influence of load conditions on polymer properties
- Presentation of a new in situ wear measurement methodology for gears

Interaction of rotational speed and torque loading in gear testing
 Prof. Dr.-Ing. Dietmar Drummer, Full Professor, Institute of Polymer
 Technology, Friedrich-Alexander-University FAU, Erlangen, Germany

## 09:00 Operating behavior and performance of oil-lubricated plastic gears

- Unreinforced and carbon fiber reinforced PEEK gears
- Temperature measurements under different operating conditions
- Wear and pitting lifetime evaluation

**Christopher Illenberger, M. Sc.,** Team Leader Plastic Gear, Load Carrying Capacity Cylindrical Gears, Gear Research Center (FZG), Institute of Machine Elements, Technical University of Munich (TUM), Garching, Germany

### 0 09:30 Cylinder-on-ring model wear tests as an input data source for the simulation of the friction and wear of plastic gears

- Performance optimisation of manufacturing deviations
- Influence of optimised lubricant fluid technology
- New evaluation criteria for micro gears

**Dipl.-Chem. Andreas Gebhard**, Manager Tribology, Department of Materials Science, Leibniz-Institut für Verbundwerkstoffe GmbH, Kaiserslautern; Jun. Prof. Dr.-Ing. Manuel Oehler, Junior Professor for Mechanical Drive Technology, Wassiem Kassem, M. Sc., Research Assistant, MEGT – Institute of Machine Elements, Gears and Tribology, Department of Mechanical and Process Engineering, Technische Universität Kaiserslautern, Germany

**210:00** Coffee break – meet & greet in the exhibition area, poster presentation area and GearArena

### Standardization of strength calculation

Moderation: Dipl.-Ing. Klemens Humm, ZF Friedrichshafen AG, Friedrichshafen, Germany; Prof. Dr.-Ing. Karsten Stahl, FZG, Technical University of Munich (TUM), Garching, Germany

### 11:00 The future of plastic gear standardization

- Limitations of VDI 2545 and VDI 2736
- · Influential parameters affecting plastic gear calculation
- Plastic gear calculation tomorrow

**Dr.-Ing. Aljaž Pogačnik,** Plastic Gear Consultant, Bauhar s.p., Bled, Slovenia; Dr.-Ing. Ulrich Kissling, President, KISSsoft AG, Bubikon, Switzerland

### 11:30 Load-capacity evaluation of polyacetal (POM) internal gears according to JIS B 1759:2019 (Effect of number of teeth of pinion)

- Load capacity of plastic internal gears
- Actual contact ratio and PV integral value
- Tooth form factor for internal gears

**Wataru Nakamoto, B. Eng.,** Mechanodesign, Prof. Dr. Eng. Ichiro Moriwaki, Professor, Faculty of Mechanical Engineering, Kyoto Institute of Technology, Kyoto; Dr. Eng. Akio Ueda, President, Amtec Inc., Osaka, Japan

### 4th International Conference on High Performance Plastic Gears 2022





- the load capacity of plastic gears
- Role and importance of standardized methods in industrial plastic gear design
- What should a modern gear standard contain?

**Prof. Dr.-Ing. Karsten Stahl,** FZG, Technical University of Munich (TUM), Garching; **Dipl.-Ing. Klemens Humm,** Manager Gear Development, Corporate Research and Development, ZF Friedrichshafen AG, Friedrichshafen, Germany

12:30 Time for working lunch – meet & greet in the exhibition area, poster presentation area and GearArena

### **Geometry effects**

Moderation: Dr.-Ing. Andreas Langheinrich, Horst Scholz GmbH & Co. KG, Kronach, Germany

# 14:00 Application of high performance polymer gears in light urban electric vehicle powertrains

- Investigations on realizability of implementing high-performance polymer gears in powertrains
- Substitution of steel gears by polymer
- Calculated verification of the load-carrying capacity of plastic gears

Stefan Reitschuster, M. Sc., Research Associate, Dr-Ing. Thomas Tobie, Head of Department, Department Load-Capacity Cylindrical Gears, Prof. Dr.-Ing. Karsten Stahl, Full Professor, Gear Research Center (FZG), Institute of Machine Elements, Technical University of Munich (TUM), Garching, Germany

### 14:30 A one stage planetary gearbox made of plastic with crossed helical gears

- · An old principle used in a new innovative way
- Challenges in the design and production of plastic gears with special and sophisticated contours
- Correlation between theoretical design and production by means of digitalization

**Dr.-Ing. Jens Fechler,** Director R&D, R&D, Matthias Kieninger, B. Eng., Senior Development Engineer, Simon Albert, B. Eng., Development Engineer, R&D, IMS Gear SE & Co. KGaA, Donaueschingen, Germany

### 15:00 Optimized crossed helical gearboxes using non-involute transverse section

- New program for general calculation of variable flank geometries
- Optimization of Hertzian pressure, efficiencies and sliding paths
- Avoidance of critical pressure values that occur with standard involute geometries

Linda Becker, M. Sc., Research Assistant, Dr.-Ing. Dietmar Vill, Senior Engineer, Prof. Dr.-Ing. Peter Tenberge, Full Professor, Chair of Industrial and Automotive Drivetrains, Ruhr-University Bochum, Gemany

2 15:30 Coffee Break – meet & greet in the exhibition area, poster presentation area and GearArena

### Friction and temperature effects

Moderation: Dr.-Ing. Marco Baccalaro, Robert Bosch GmbH, Heilbronn, Germany

# 16:30 The effect of temperature on the SN curve for bending stress measured on a new test rig for plastic gears

- · Description of the test-rig
- Post processing of data
- Construction of the SN curve

**Dr. Riccardo Longato**, Development Engineer, Research & development, Longato Riccardo Srls, Rovigo; Dr. Eng. Massimiliano Turci, Gear Design Consultant, Studio Tecnico Turci, Cesena, Italy

# 17:00 Improved calculation methodology for the prediction of tooth temperature of plastic gears

- Calculation of the actual contact ratio by CAE technology
- Derivation of the coefficient of friction of plastic gears

Offer of the new modification for temperature prediction

Takuma Matsumura, researcher, Dr. Masahiro Kada, senior researcher, Research and Development Division, Technical Solution Center, Polyplastics Co., Ltd., Fuji-shi, Japan, Dr.-Ing. Aljaž Pogačnik, Plastic Gear Consultant, Bauhar s.p., Bled, Slovenia

### 17:30 PEEK gears for high power transmissions

- Performance of PEEK gears in dry-running and oil-lubricated environment
- Influence of temperature, velocity and load on PEEK's tooth root strength
- Examples of PEEK gears in high power transmissions

**Dipl.-Ing. (FH). Philipp Kilian,** Head of Tribology Development, High Performance Polymers, Evonik Operations GmbH, Darmstadt, Prof. Dr. Karl Kuhmann, Director Polymer Technology Department, High Performance Polymers, Evonik Operations GmbH, Marl, Germany

### 18:00 Evening reception at the conference venue TUM, Garching

### Dinner speech



"Despite all digitalization in the world, also in future real forces will have to be transmitted. Thus, developing and manufacturing transmission systems which aim at the best efficiency factor as well as the lowest possible lifetime costs will always be a challenge for all people involved."

**Prof. Dr.-Ing. Sebastian Bauer,** President, German Federation of Industrial Research Associations "Otto von Guericke" e. V. (AiF), Cologne & Managing Director (Research and Development), BAUER Maschinen GmbH, Schrobenhausen, Germany

### **3rd Conference day** Wednesday, September 14<sup>th</sup>, 2022

### Lubrication

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Moderation: Dr.-Ing. Marco Baccalaro, Robert Bosch GmbH, Heilbronn, Germany

# 08:30 Lubricated polymer-steel-systems: influence of the surface and interfacial energies of frictional partners on their tribological performance

- Analysis of a tribo-system based on interfacial energies
- Boundary friction, transition sticking-sliding
- Influence of interaction energies on run-in and wear
  Dr. Raimund Jaeger, Head of the research group, Dr.-Ing. Christof
  Koplin, Scientist, Dr. rer. Nat. Bernadette Schlüter, Scientist, Polymer
  Tribology & Biomedical Materials, Fraunhofer Institute for Mechanics of
  Materials IWM, Freiburg, Germany

## 09:00 Ensuring reliable grease service life in high-temperature plastic gears

- Higher operating temperatures of heat-stabilized thermoplastic gears increase thermal stress on grease
- Thermo-oxidative degradation of grease can limit service life of gears
- New test method for thermo-oxidative stability of greases

**Dr.-Ing. Markus Matzke,** Senior Expert Lubrication, Dr.-Ing. Alexander Elter, Senior Manager, Fluid Dynamics and Reliability, Technology, Corporate Sector Research and Advance Engineering, Applied Mathematics and Engineering for Future Components, Robert Bosch GmbH, Renningen, Germany





## The conference will give you the answers to these questions:

- How can the performance of plastic gears be enhanced?
- What are the current and future methods for the standardized strength calculation of plastic gears?
- Do high performance plastic gears require fiber reinforcement?
- How can the NVH-behavior of plastic gears be determined?

## **Scientific support:**

### VDI Society Product and Process Design

The VDI SOCIETY PRODUCT AND PROCESS DESIGN (VDI-GPP) and its technical divisions provide all sectors with verified knowledge on the design of products and processes and their optimization in terms of quality and the time- and cost-benefit ratio.

www.vdi.eu

## Presidency



Prof. Dr.-Ing Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Center (FZG), Technical University of Munich (TUM), Garching, Germany

## Conference board

Highly committed and with a great passion to succeed, the program committee - consisting of the following experts - draws up the conference agenda for you.







from left to right:

Dr.-Ing. Marco Baccalaro, Chassis Systems Control, Gear Development and Test Conception/Realization, Robert Bosch GmbH, Heilbronn, Germany

Dipl.-Ing. Klemens Humm, Manager Gear Development, Corporate Research and Development, ZF Friedrichshafen AG, Friedrichshafen, Germany

Dr.-Ing. Ulrich Kissling, President, KISSsoft AG, Bubikon, Switzerland Dr.-Ing. Andreas Langheinrich, Development Drive Technology, Horst Scholz GmbH & Co. KG, Kronach, Germany

## Exhibition & sponsorship

As an exhibitor or sponsor you can position your company with a clearly perceptible presence within a selected circle of participants. Get in contact with top-class attendees at this conference and present your products and services to a specialist audience in your market without any coverage waste. We would gladly provide you with an individual offer.



Your contact person:

Vanessa Ulbrich

Project Consultant Exhibition & Sponsorship Phone: +49 211 6214-918 Fax: +49 211 6214-97918 Email: ulbrich@vdi.de

## List of exhibitors

- ELTRO Gesellschaft für
- Flektrotechnik mbH
- Evonik Operations GmbH
- GEORGII KOBOLD GmbH & Co. KG
- Horst Scholz GmbH & Co. KG
- IMS Gear SE & Co. KGaA

KISSsoft AG

- MESYS AG
- OTEC Präzisionsfinish GmbH
- Smart Manufacturing • Technology Ltd., UK
  - Winkelmann Flowforming

(May 2022)

## Gears interactive - new ideas, more added value for your business

## GearArena

### Gather hands-on experience in the transmission world!

Take a look at individual gear components, gain an insight into how the different components interact and compare design and workmanship! You will find an on-site contact person from the exhibitor to answer all your questions.

# FZG lab tours

talks

### Get the chance to visit innovative laboratory facilities!

Seize the opportunity and visit the nearby test and laboratory facilities at the Gear Research Center (FZG). Several guided tours with different core topics offer opportunities of gaining deeper insights into a variety of innovative gear test rigs and laboratory equipment. For registration meet at the FZG information desk during the conference.

## Speakers meet up

### Do you still have unresolved questions?

You can address your questions to the speakers right after the lecture during the coffee break. Take the chance to say hello to your favorite speakers and to connect with them. They will be available for at least 15 minutes after their session.

### The poster exhibition is combined with a 5-minute talk.

Poster exhibition with impulse

The compact style of presentation called the '5-minute rapid' presentation, will provide you with all information in a clear, succinct manner. Poster presentations are scheduled during the coffee breaks. Presentation times will be announced on-site.



## Two gear community nights

# Your networking hotspot for the international gear community!

Enjoy the evening reception at the Hofbräuhaus as well as another social event on the second conference day at the university. The Hofbräuhaus is the cradle of Bavarian tavern culture – the origin of tradition, "Gemütlichkeit" and hospitality. Both – the get-together at the FZG and the brewery visit – offer you an excellent opportunity to network with your peers and catch up on trends.



Source: Hofbräuhaus Müncher

Venue:









Source: Astrid Eckert/TUM

Source: Andreas Heddergott/TUM



## **Parallel conferences**

### **International Conference on Gears 2022**

September 12 - 14, 2022, Garching/Munich, Germany



Source: © NORD DRIVESYSTEMS Group

Visit for free!

### Key topics:

- Improved simulation methods
- Lubrication for enhanced efficiency
- Condition monitoring with smart gear systems
- Multi-body simulation and NVH prediction
- Improved calculation methods for strength and efficiency

### **Presidency:**

**Prof. Dr.-Ing. Karsten Stahl,** Full Professor, Institute of Machine Elements, Director, Gear Research Center (FZG), Technical University of Munich (TUM), Garching, Germany

**Dr.-Ing. Bernhard Bouché,** Director of Research and Development Mechanics, Getriebebau NORD GmbH & Co. KG, Bargteheide, Germany

**Prof. i.R. Dr.-Ing. Dr. h.c. Bernd-Robert Höhn**, TUM emeritus of excellence, Gear Research Center (FZG), Technical University of Munich (TUM), Garching, Germany

**Dr.-Ing. Burkhard Pinnekamp,** Head of Central Research and Development, Renk GmbH, Augsburg; President, Research Association for Drive Technology (FVA), Frankfurt, Germany

### With experts from:

AKGears | AVL Deutschland | AVL List | Envision COE | dive solutions | Idemitsu Kosan | Jatco | KISSsoft | Nissan Motor | OTEC Präzisionsfinish | Ovako | Robert Bosch | Schaeffler Technologies | SEW-Eurodrive | Siemens Industry Software | Small Innovative Enterprise "Mechanic" | Transmission Dynamics | WEBER | ZG Hypoid

Further details and the final program can be found here: www.vdi-gears.eu

## Parallel conferences

### 4th International Conference on Gear Production 2022

September 12 - 14, 2022, Garching/Munich, Germany



Source: © WZL, RWTH Aachen/Ahmad

### Key topics:

- Increasing productivity in gear skiving
- Higher tool life for hard finishing processes
- Improved gear-quality inspection
- Methods for designing and manufacturing face, bevel and worm gears
- Improved tribo system within the manufacturing process
- Enhanced simulation methods to improve the gear manufacturing process

### **Presidency**:

**Prof. Dr.-Ing. Thomas Bergs,** Full Professor, Laboratory for Machine Tools and Production Engineering (WZL), Chair of Manufacturing Technology, Faculty for Mechanical Engineering, RWTH Aachen University, Germany

**Prof. Dr.-Ing. Christian Brecher,** Full Professor, Chair of Machine Tools, Laboratory for Machine Tools and Production Engineering (WZL), Faculty for Mechanical Engineering, RWTH Aachen University, Germany

**Prof. Dr.-Ing. Karsten Stahl,** Full Professor, Institute of Machine Elements, Director, Gear Research Center (FZG), Technical University of Munich (TUM), Garching, Germany

### With experts from:

Applied Nano Surfaces Sweden | Balance Drive | Georgii Kobold | Gleason Corporation | Hexagon Metrology | Involute Simulation Softwares | Nidec-Shimpo | OTTO FUCHS Dülken | Physikalisch-Technische Bundesanstalt | SEW-Eurodrive

Further details and the final program can be found here: www.vdiconference.com/02TA411022



### 4th International Conference on High Performance Plastic Gears 2022

VDI Wissensforum GmbH | VDI-Platz 1 | 40468 Duesseldorf | Germany

### Methods for simulation and calculation of plastic gears

You need help? Please contact us!

### VDI Wissensforum GmbH

P.O. Box 10 11 39 40002 Duesseldorf, Germany Phone: +49 211 6214-201 Fax: +49 211 6214-154 Email: wissensforum@vdi.de

www.vdiconference.com/02TA409022



✓ Please register for (price per person plus VAT):

4th International Conference on High Performance Plastic Gears 2022	
September 12 - 14, 2022, Garching near Munich, Germany (02TA409022)	
1,590,- EUR	
1,590,- EUR	111

Participation fee for personal VDI members and members of associated organisations of the International Conference on Gears 2022 save EUR 50,- each conference day VDI membership no.\*:

\* For price category 2, please state your VDI membership number or the name of the associated organisation (outlined at the homepage www.vdi-gears.eu)

□ I'm interested in sponsoring and/or the exhibition

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😏 HRS

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venue:
Conference: Technische Universität München (Technical University of Munich), Institute of Machine Elements,
Gear Research Center (FZG),
Boltzmannstr. 15, 85748 Garching, Germany, www.mec.ed.tum.de/en/fzg/home/
Hotel reservation: A limited number of rooms have been reserved for conference participants. For booking please visit
www.vdi-gears.eu where you will find a link for special room rates.
More hotels close to the conference venue may be found via our HRS service, www.vdi-wissensforum.de/hrs
Information: The price includes conference documents (e-book), coffee breaks and beverages during breaks, lunches and two evening receptions.

Exclusive offer: All participants at this event are entitled to a free three-month trial VDI membership. (Offer applies exclusively to new members.)

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